



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3560-044
Job Sheet 170140



Part No: D3560-044

Job Qty: 1 ea

Part Name: Arm Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A New Issue 07.05.24 EC IPP Rev B ECN 987 07.10.09 EC verified by DD IPP Rev:C
ECN1048 07-12-18 DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/25/18	0.00	0.00	Start Up Large Fab-4		Cpc
140	Large Fab	1 pcs		1/25/18	0.00	0.77	Large Fab 2		Cpc
150	QC	1 pcs		1/25/18	0.00	0.00	QC5		PD 18-01-15
160	QC	1 pcs		1/25/18	0.00	0.00	QC9		PD 18-01-15
170	HandFinish	1 pcs		1/25/18	0.00	0.14	HandFinish1		2018/01/15 JSL
180	QC	1 pcs		1/25/18	0.00	0.00	QC7-2		SP DAS
190	Small Fab	1 pcs		1/26/18	0.00	0.03	Small Fab-4		38
200	QC	1 pcs		1/26/18	0.00	0.00	QC5		3-05
210	Packaging	1 pcs		1/26/18	0.00	0.00	Packaging3-1 W003		Cpc
220	QC21-SA	1 Ea		1/26/18	0.00	0.00	QC21		

Part Op 140 - 1-Weld assembly as per dwg D3560

Descriptions: 190 - 1-Press bushing in D3560 arm per dwg D3562

210 - *** STOCK IN STEP CELL ***

21 JAN 22 2016
9-03

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3560-4 F156277	1	4	0	0
	D3592-1 F164997	1	30	0	0
190-Small Fab	D2808 F164464	1	32	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S031861



Arm Weldment

PART NO: D3560 – 044
Revision:
Operation: Start up Operation
Change No:

Dart Aerospace Ltd.

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Mfg Date: 01/12/18

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